

FIG. 1

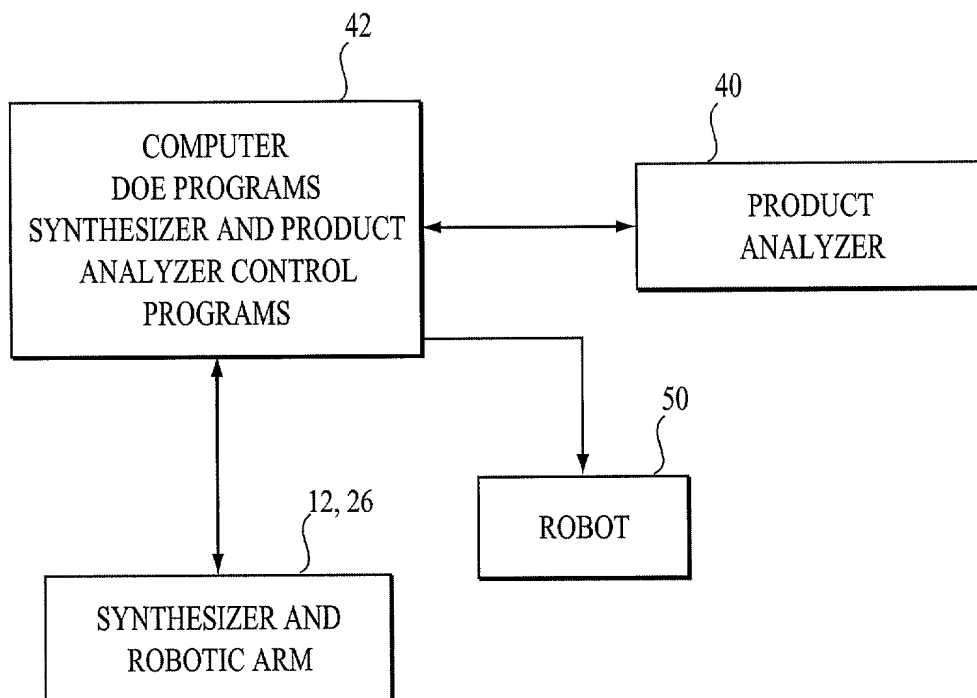


FIG. 2

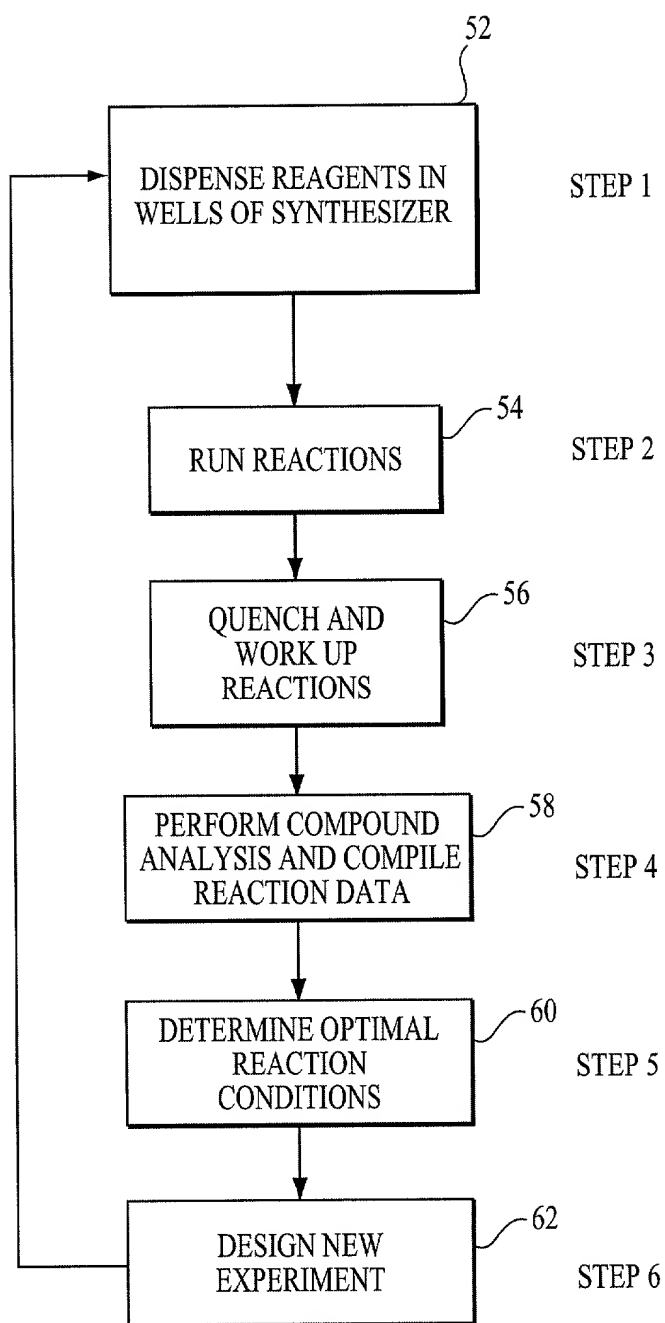


FIG. 3

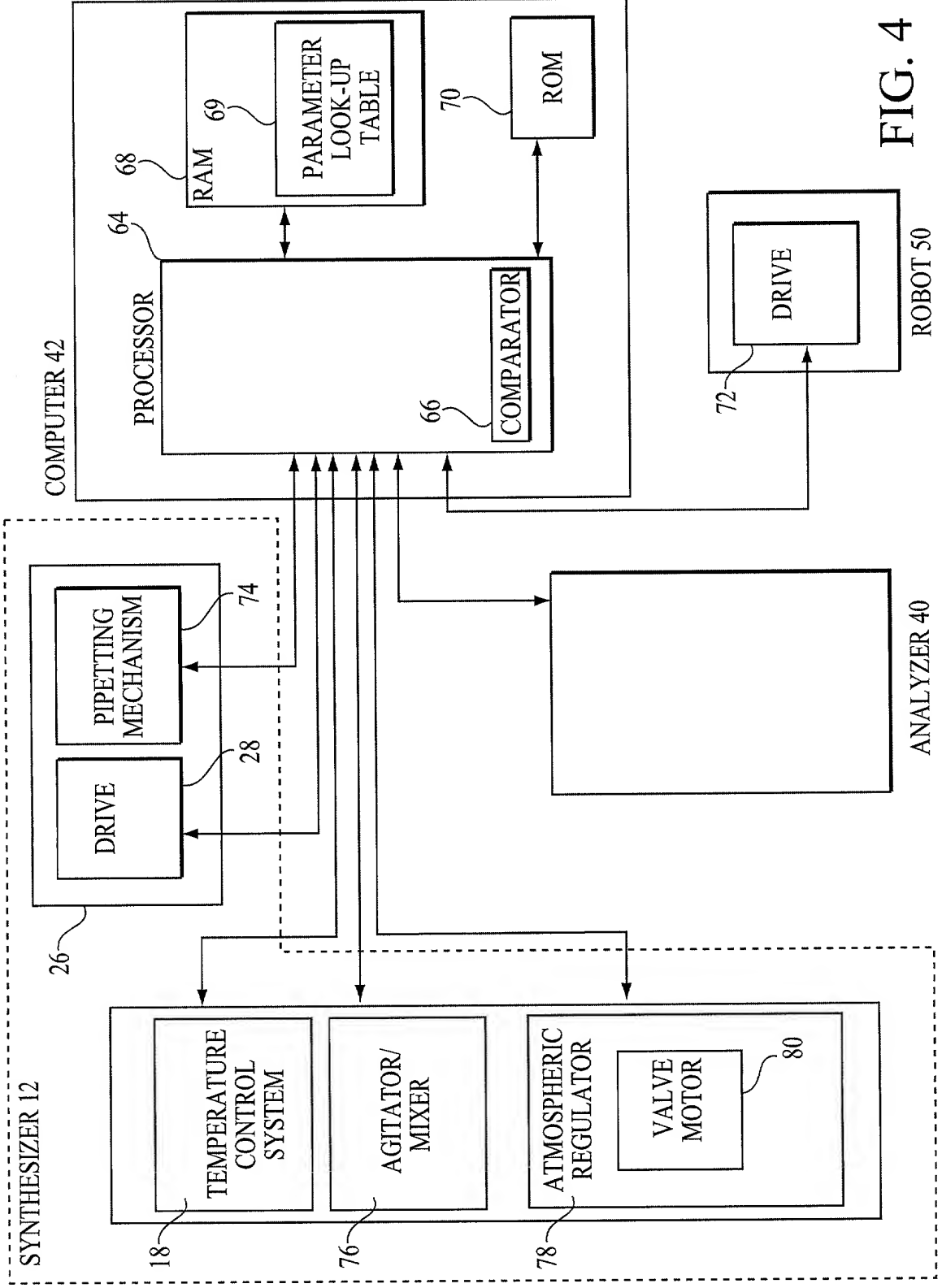


FIG. 4

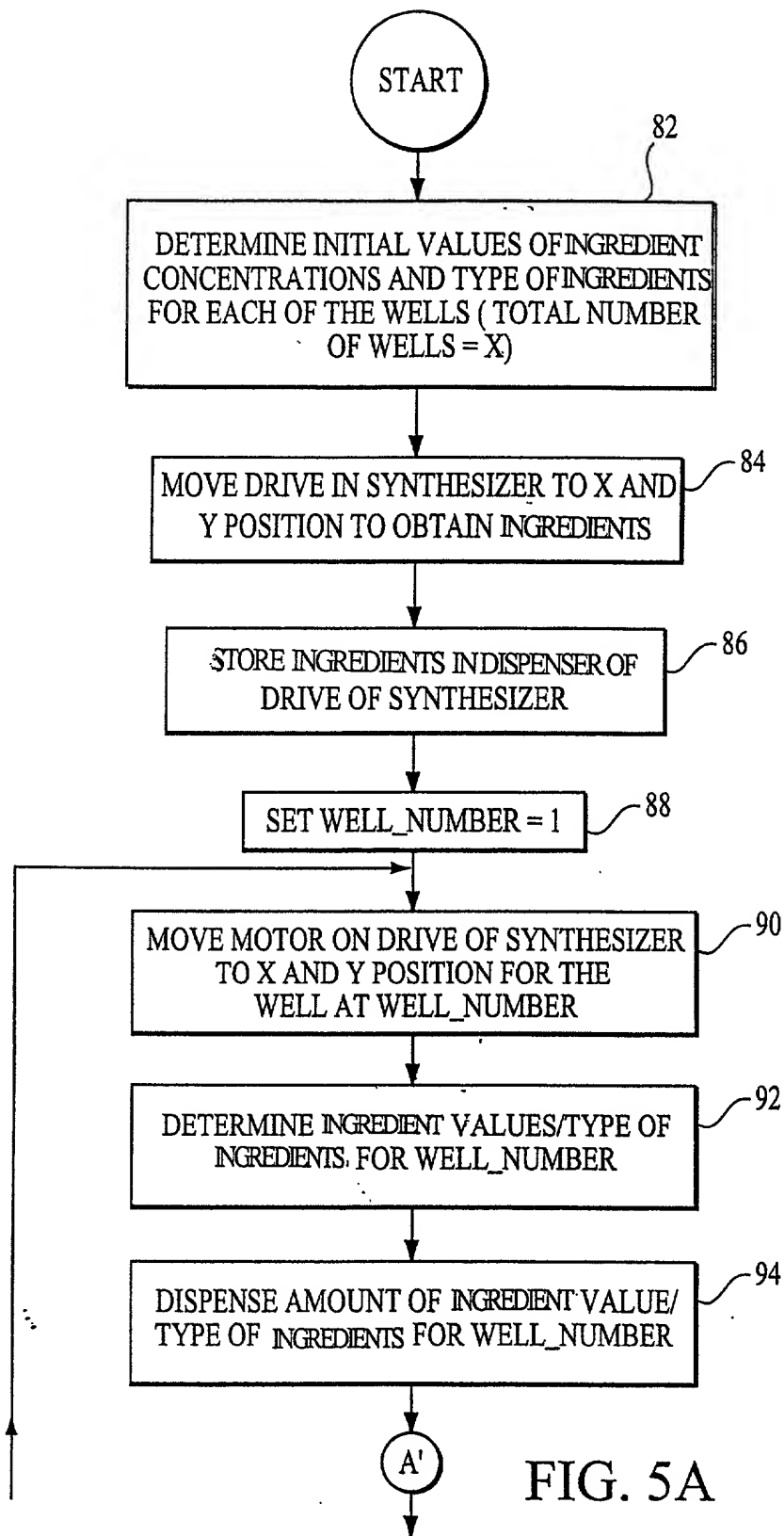


FIG. 5A

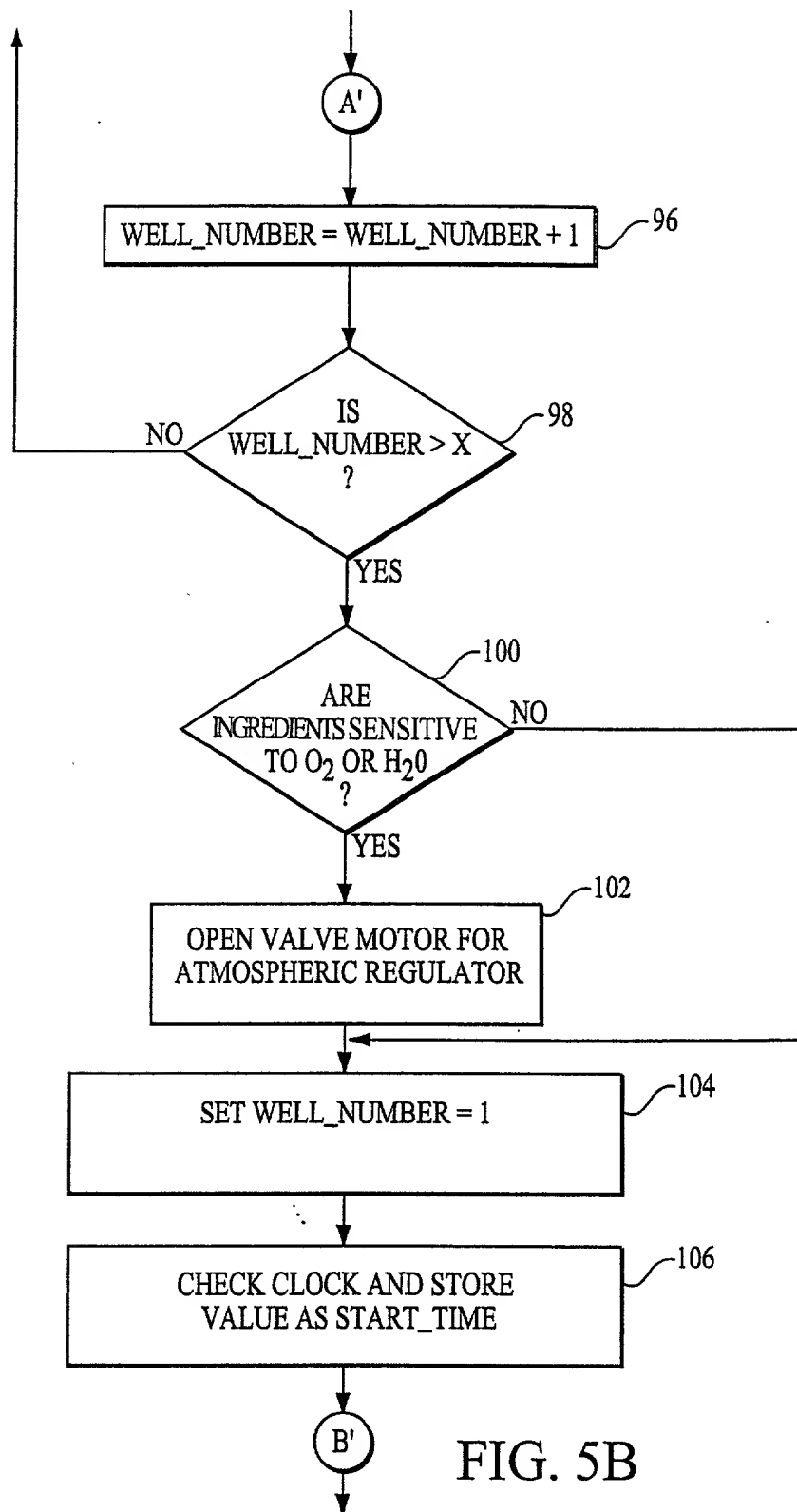
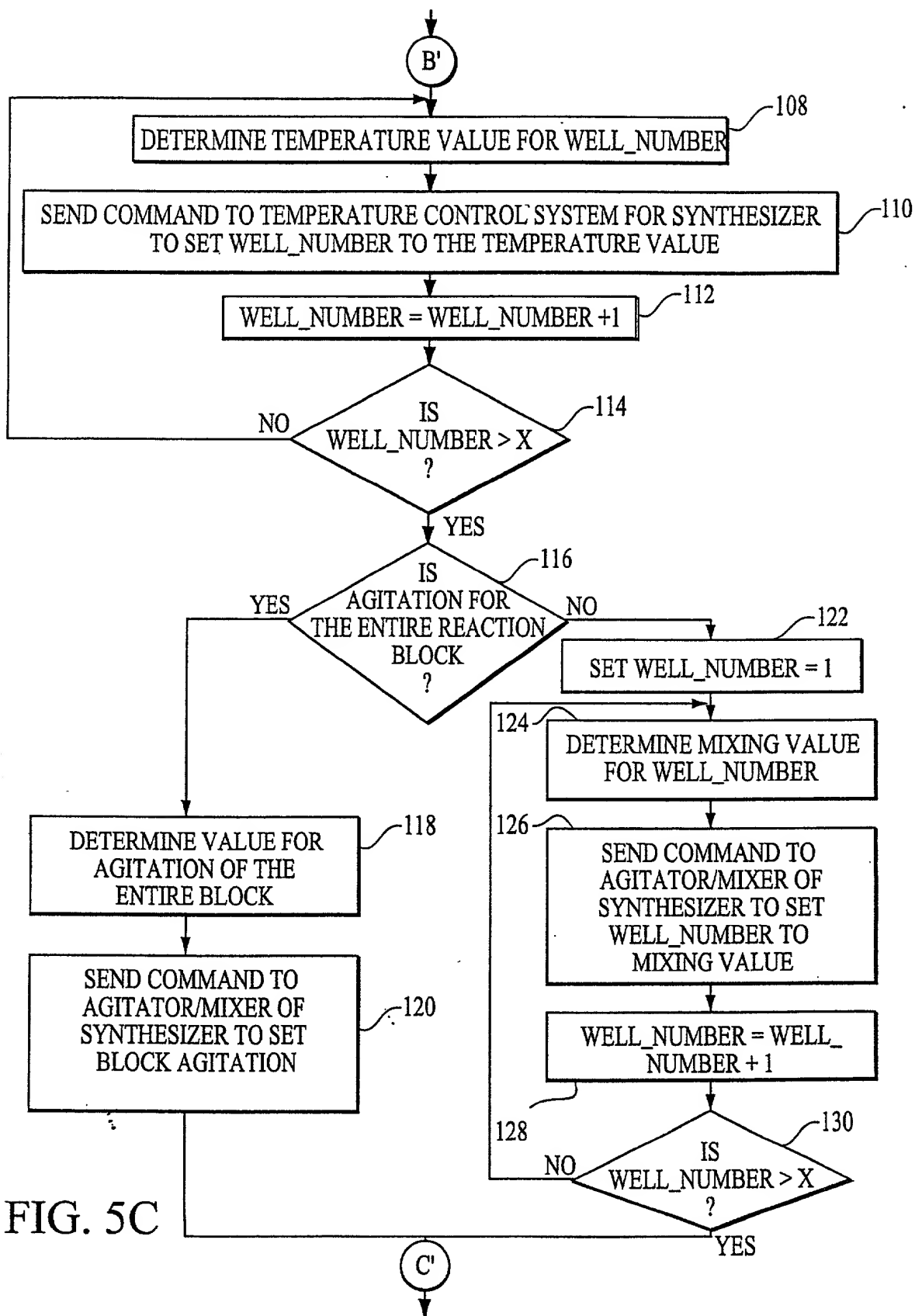
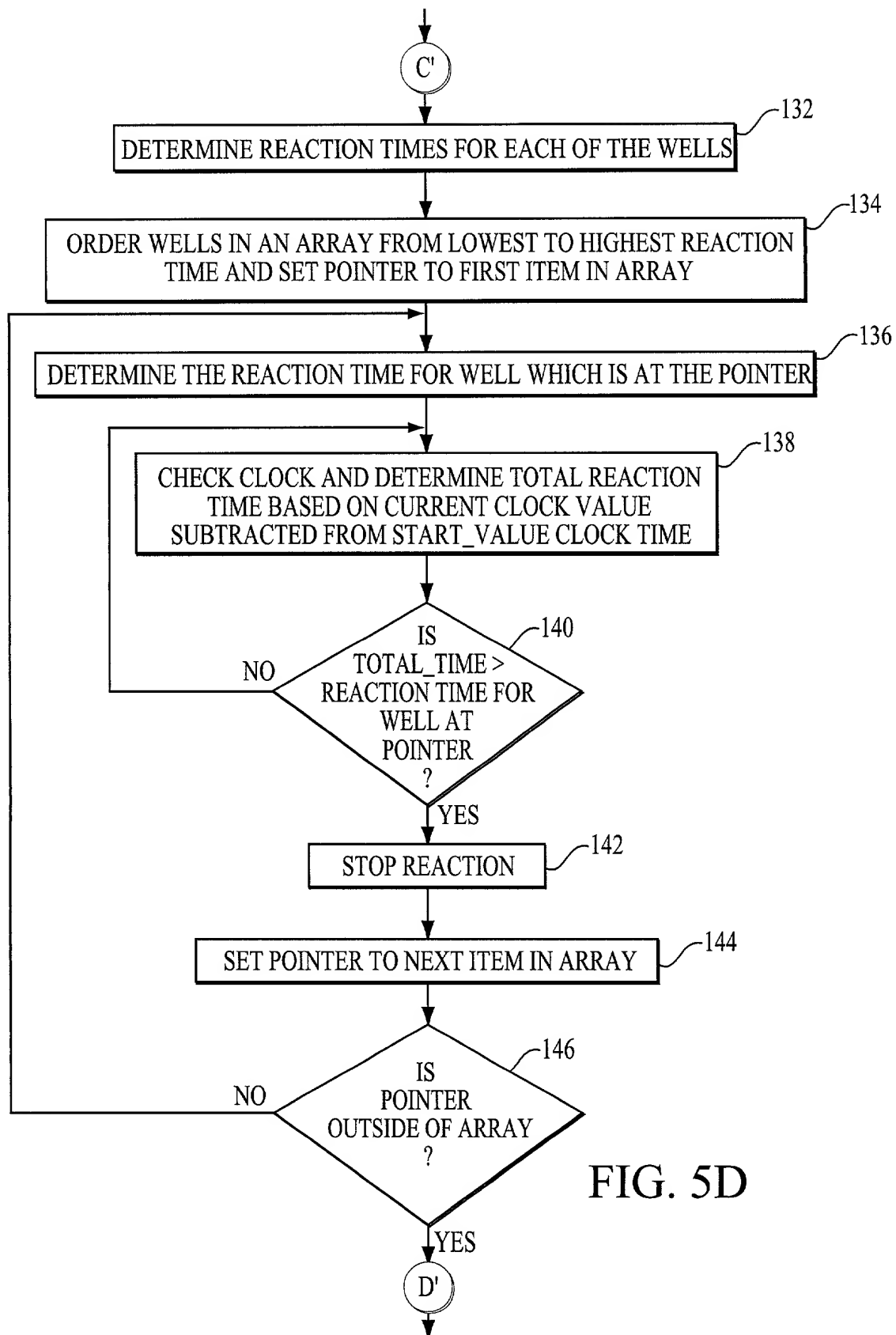


FIG. 5B







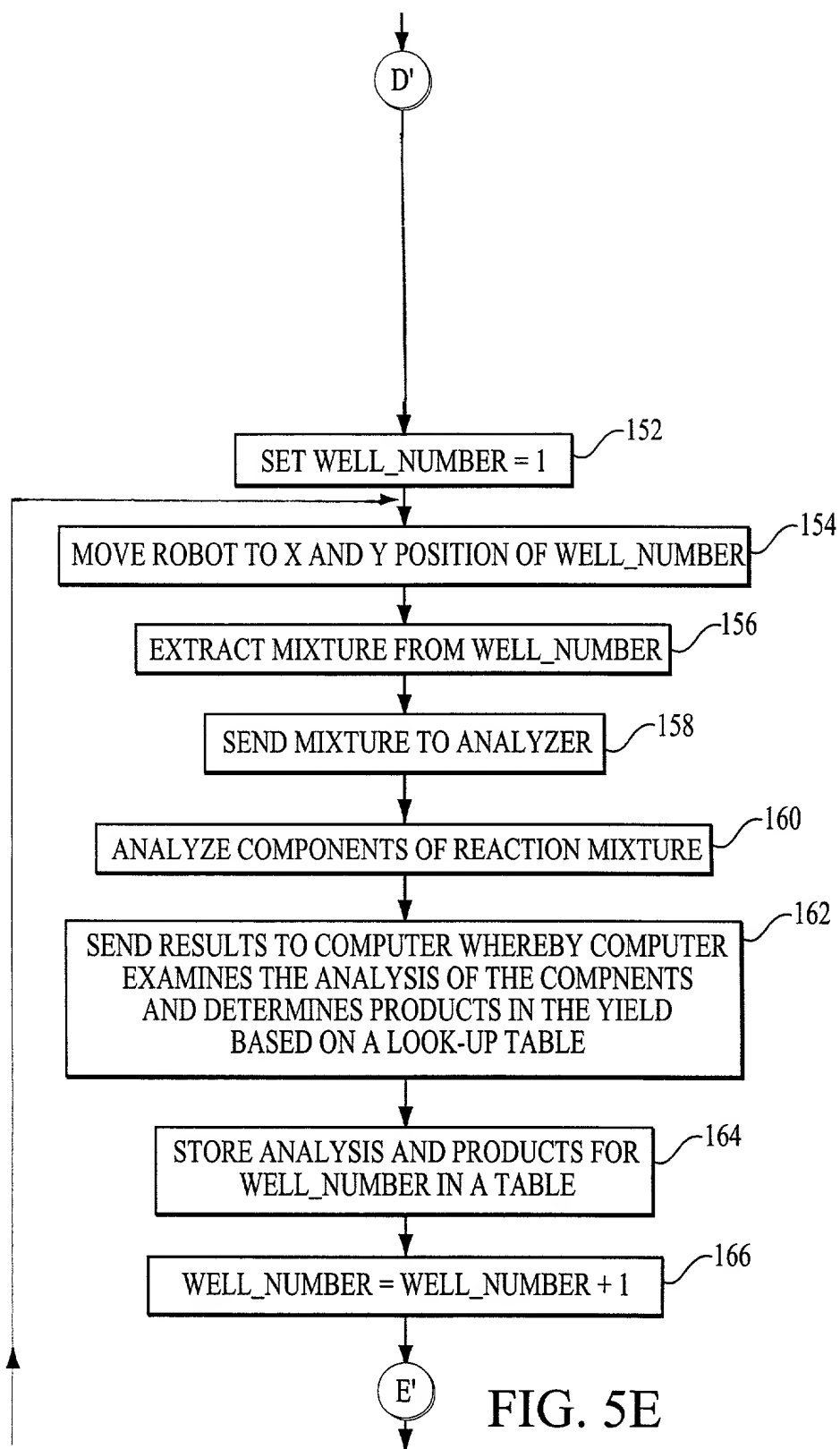


FIG. 5E

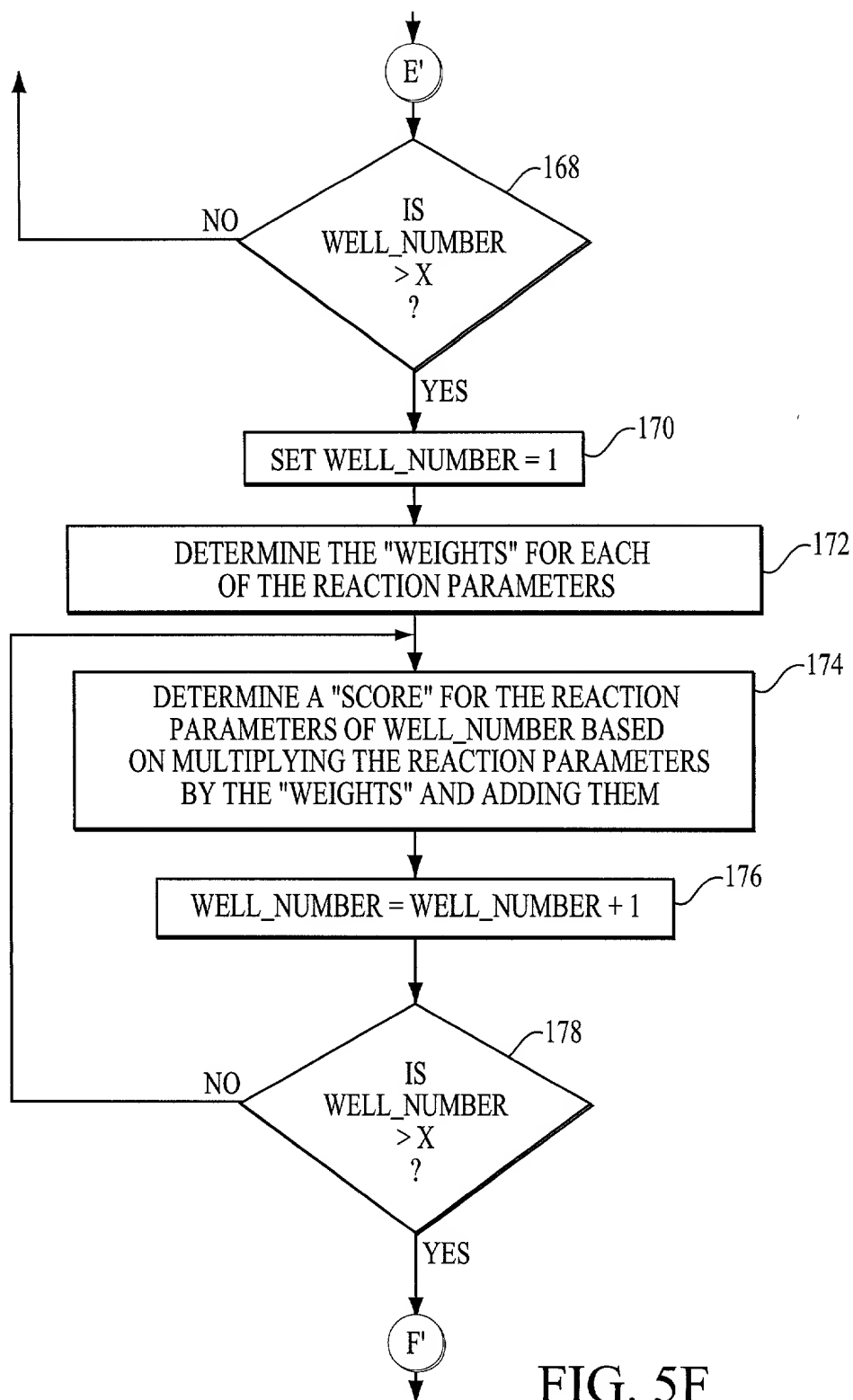


FIG. 5F

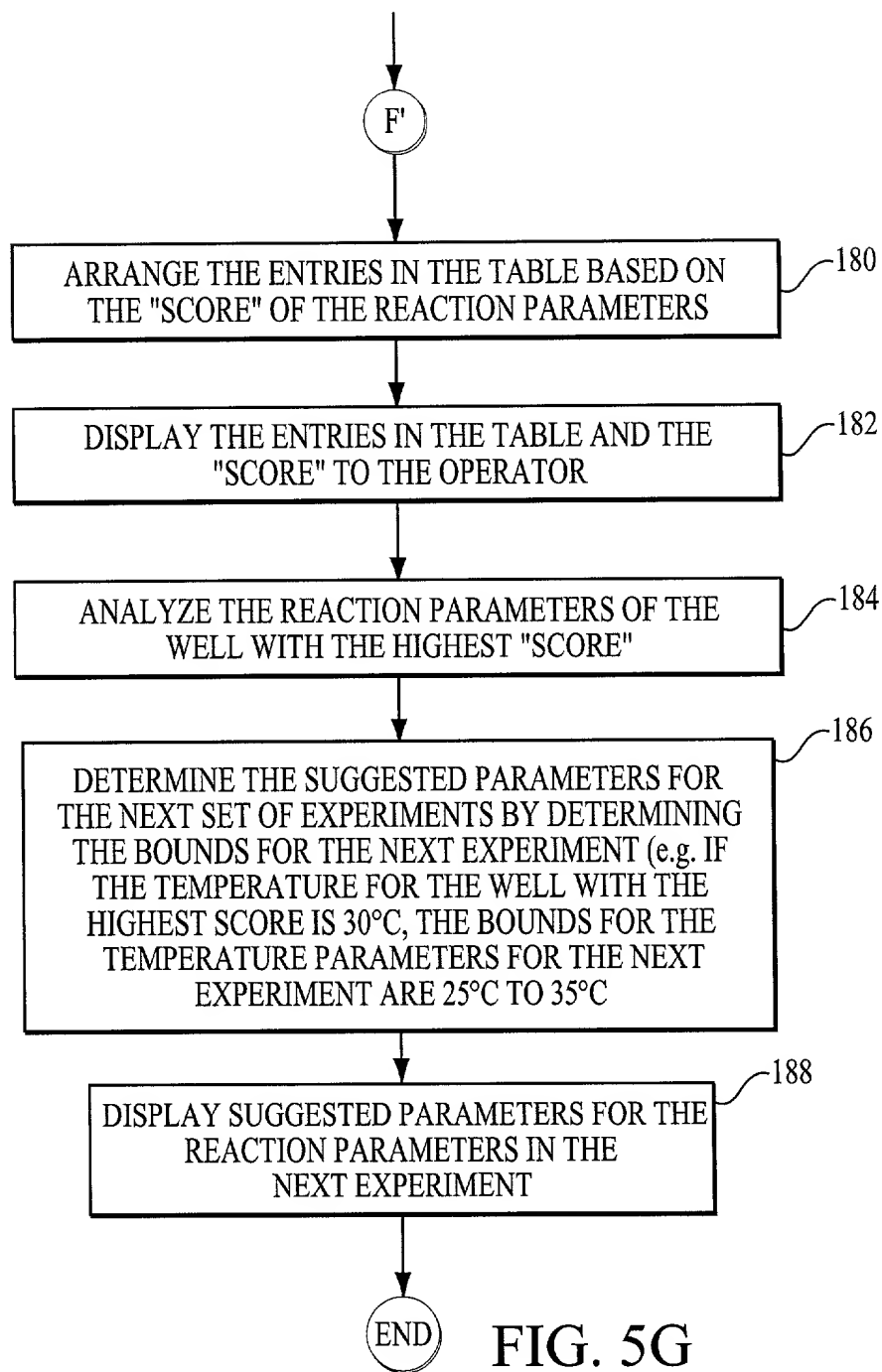


FIG. 5G

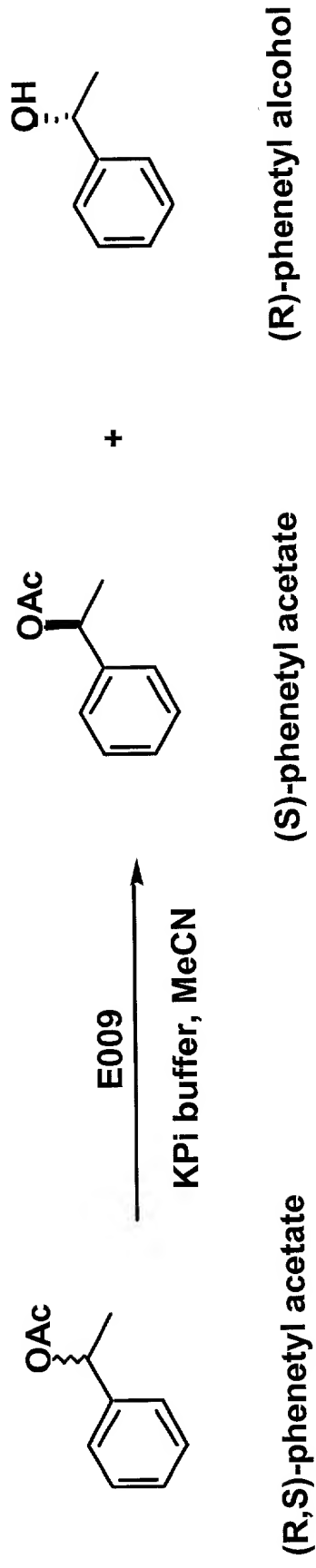


FIG. 6

# conversion Response Surface

E009 = 5

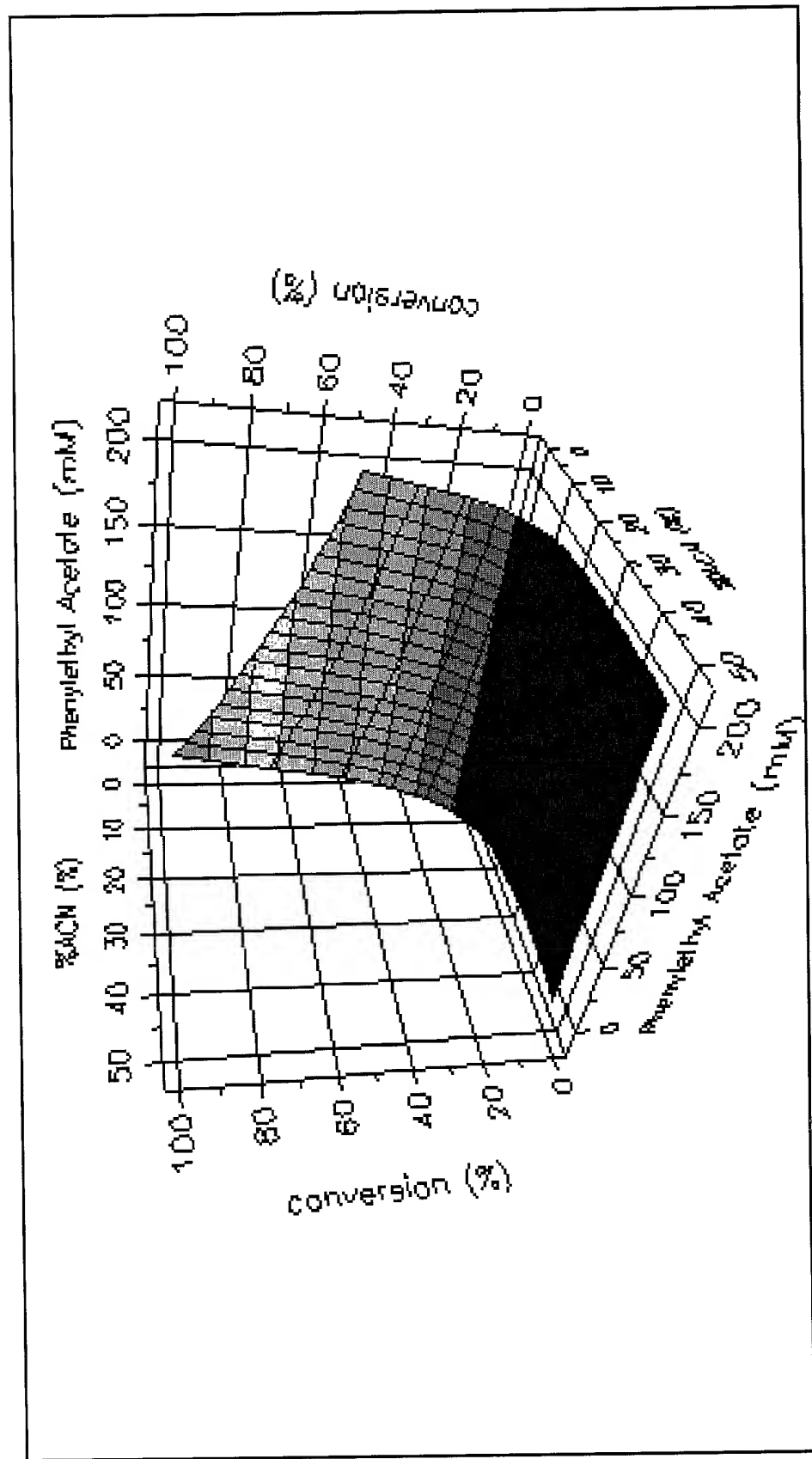
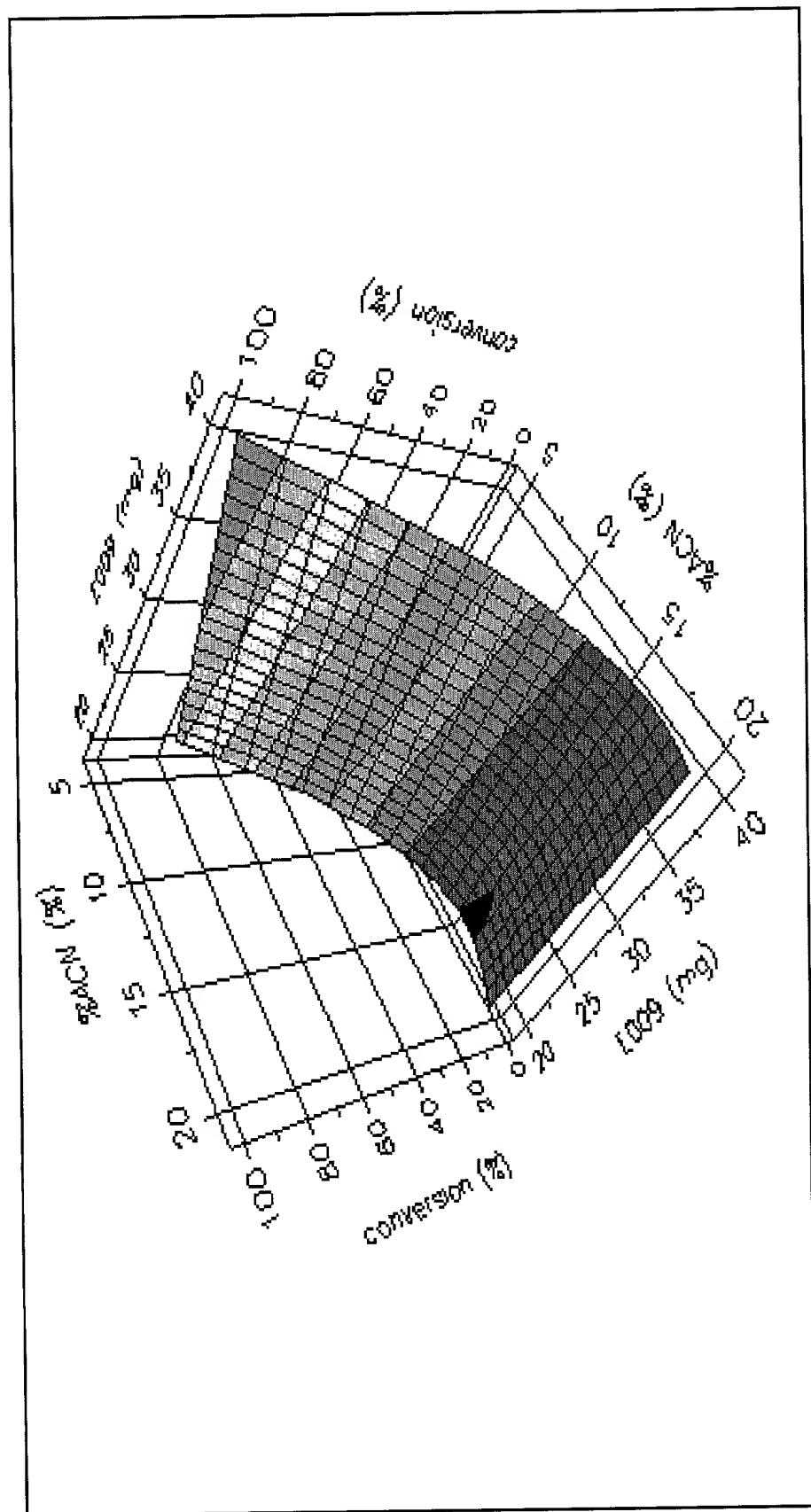


FIG. 7

**conversion Response Surface**  
**Phenylethyl Acetate = 37.5**



**FIG. 8**

# conversion Contour Plot

E009 = 5

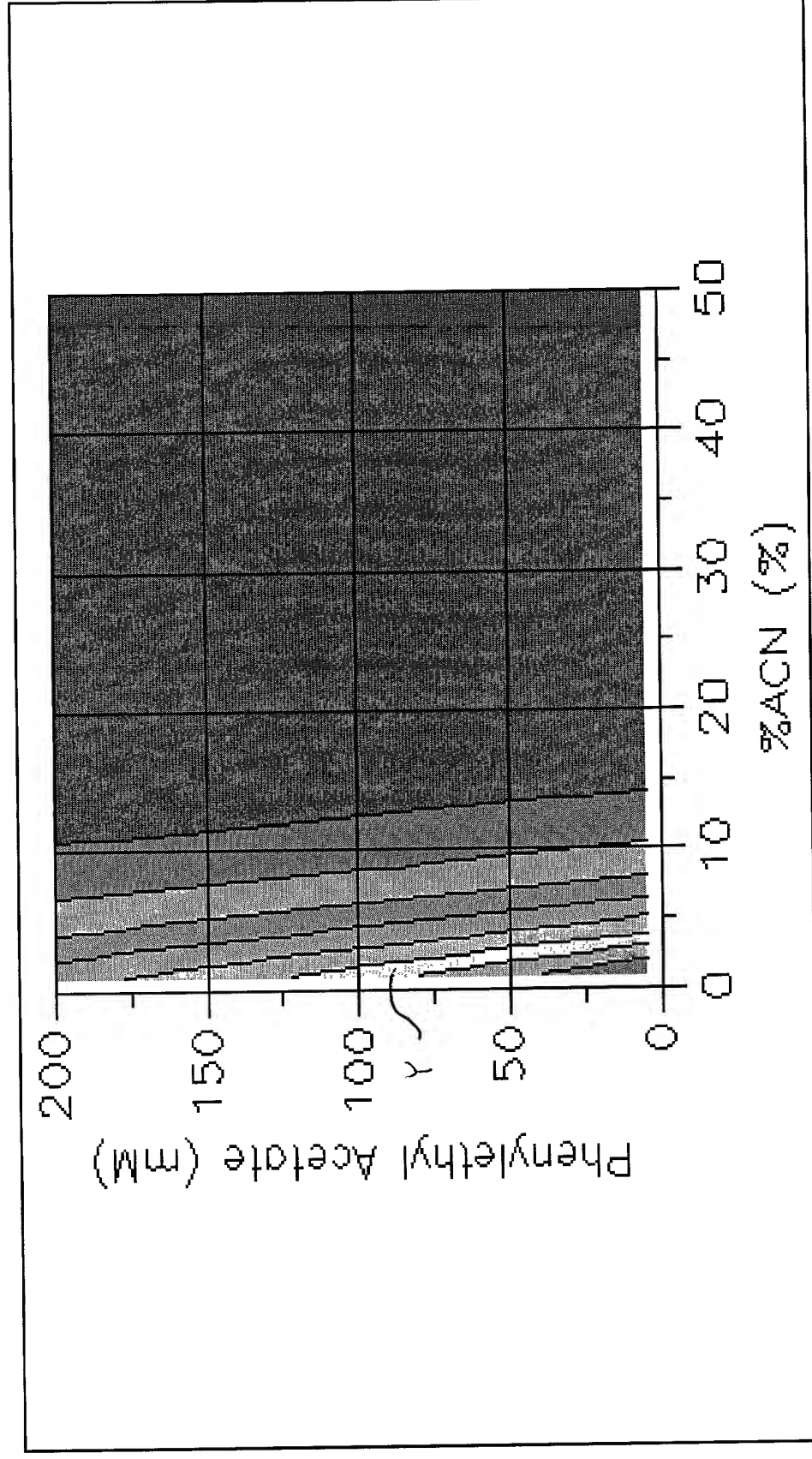


FIG. 9

conversion Contour Plot  
%ACN = 6

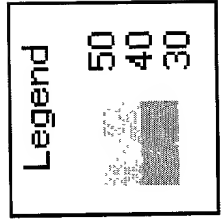
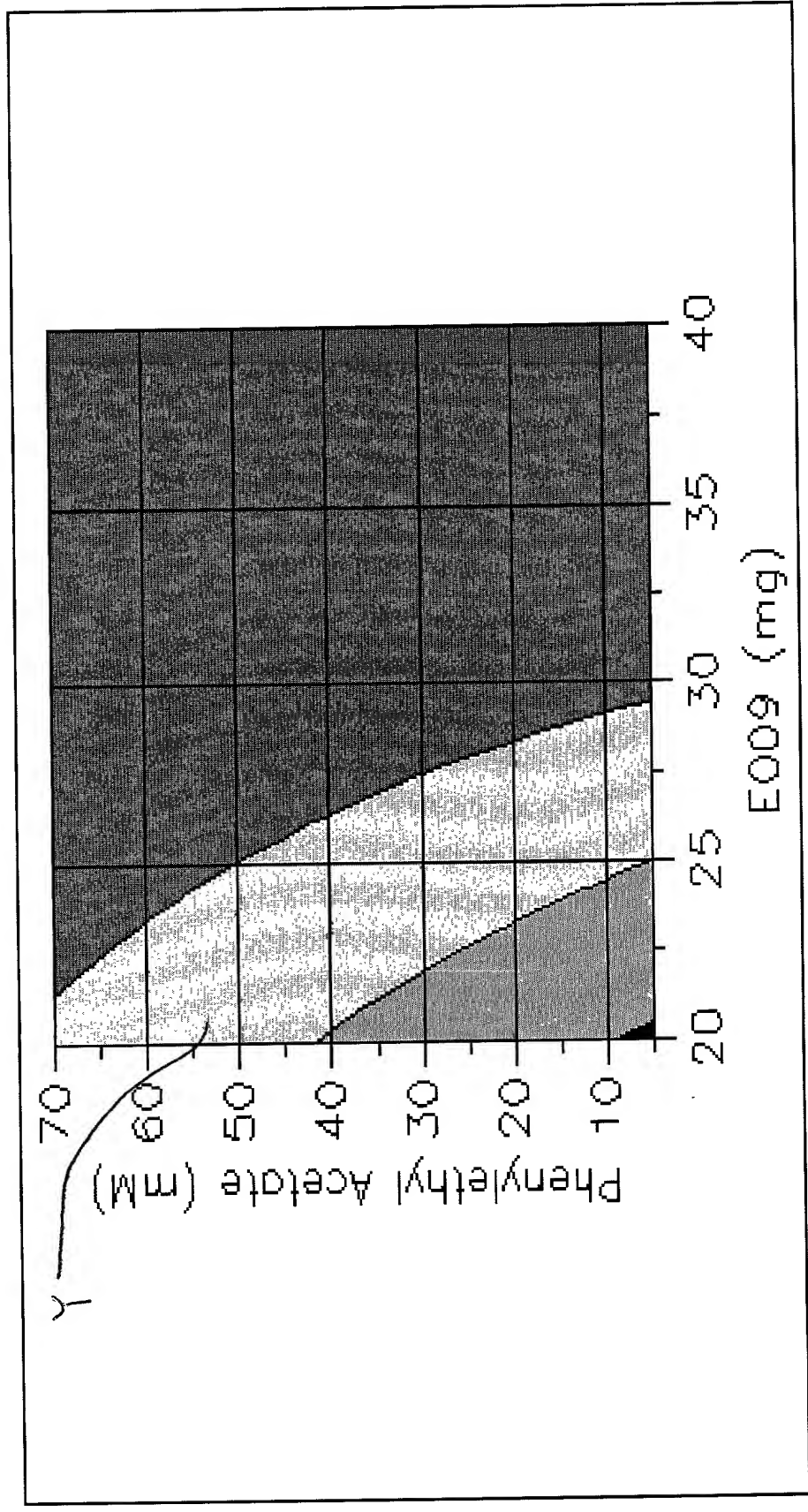


FIG. 10